

U.S.S.N. 10/562,349

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GKNG 1264 PCT

IN THE ABSTRACT:

On page 10 of the English Language translation of the specification, please amend the Abstract of the specification to appear as follows:

A process of producing an inner profile (18) in a tube or hollow profile (11) ~~with the following characteristics:~~ includes inserting the tube or hollow profile (11) into a supporting sleeve (12), with a first tube end (19) being axially supported; placing a pressure-loaded annular die 16 on to the other tube end (20); pressing a forming die (15) with an outer profile into the tube or hollow profile (11) from the latter tube end (20) for producing the inner profile (18); allowing a return of the annular die (16) under a pressure load in the opposite direction of that of pressing in the forming die (15).

Figure 1

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